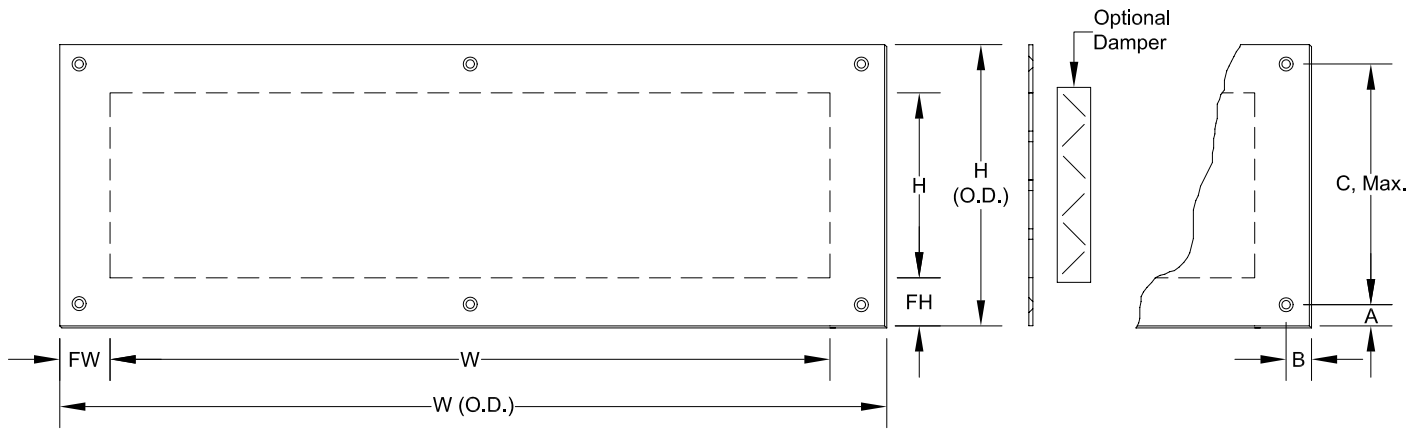


# PATTERN SR025 ARCHITECTURAL STAMPED GRILLE



## PATTERN SR025

1/4" ROUND HOLES, 3/8" O.C., STRAIGHT PATTERN

35% OPEN

| NO. OF HOLES | W or H INCHES | NO. OF HOLES | W or H INCHES | NO. OF HOLES | W or H INCHES | NO. OF HOLES | W or H INCHES | NO. OF HOLES | W or H INCHES |
|--------------|---------------|--------------|---------------|--------------|---------------|--------------|---------------|--------------|---------------|
| 1            | 0.250         | 11           | 4.000         | 21           | 7.750         | 31           | 11.500        | 41           | 15.250        |
| 2            | 0.625         | 12           | 4.375         | 22           | 8.125         | 32           | 11.875        | 42           | 15.625        |
| 3            | 1.000         | 13           | 4.750         | 23           | 8.500         | 33           | 12.250        | 43           | 16.000        |
| 4            | 1.375         | 14           | 5.125         | 24           | 8.875         | 34           | 12.625        | 44           | 16.375        |
| 5            | 1.750         | 15           | 5.500         | 25           | 9.250         | 35           | 13.000        | 45           | 16.750        |
| 6            | 2.125         | 16           | 5.875         | 26           | 9.625         | 36           | 13.375        | 46           | 17.125        |
| 7            | 2.500         | 17           | 6.250         | 27           | 10.000        | 37           | 13.750        | 47           | 17.500        |
| 8            | 2.875         | 18           | 6.625         | 28           | 10.375        | 38           | 14.125        | 48           | 17.875        |
| 9            | 3.250         | 19           | 7.000         | 29           | 10.750        | 39           | 14.500        | 49           | 18.250        |
| 10           | 3.625         | 20           | 7.375         | 30           | 11.125        | 40           | 14.875        | 50           | 18.625        |

| Qty. | O.D. Size<br>W x H | Duct Size<br>W x H | Pattern Size<br>W x H | No. of<br>Patterns<br>W x H | Material | Thickness |
|------|--------------------|--------------------|-----------------------|-----------------------------|----------|-----------|
|      |                    |                    |                       |                             |          |           |
|      |                    |                    |                       |                             |          |           |
|      |                    |                    |                       |                             |          |           |
|      |                    |                    |                       |                             |          |           |
|      |                    |                    |                       |                             |          |           |
|      |                    |                    |                       |                             |          |           |

| Minimum Flange Allowed "F" | Actual "F" |    | Mounting Holes |   |           |  | Mounting Option | Finish | O.B.D. | Tag |
|----------------------------|------------|----|----------------|---|-----------|--|-----------------|--------|--------|-----|
|                            | FW         | FH | A & B          | C | No. Holes |  |                 |        |        |     |
|                            |            |    |                |   |           |  |                 |        |        |     |
|                            |            |    |                |   |           |  |                 |        |        |     |
|                            |            |    |                |   |           |  |                 |        |        |     |
|                            |            |    |                |   |           |  |                 |        |        |     |
|                            |            |    |                |   |           |  |                 |        |        |     |
|                            |            |    |                |   |           |  |                 |        |        |     |

**SCREW SIZE:**  #8 x 1",  #10 x 1-1/2",  Other \_\_\_\_\_  
**HEAD STYLE:**  Flat Head Phillips  Flat Head Slotted  Pan Head Phillips  Other \_\_\_\_\_  
**SCREW MATERIAL:**  Steel  Stainless  Brass  Bronze **SCREW FINISH:**  Mill  Mill, Lacquered  As Grille  Painted  Mill, Oxidized & Lacquered

NOTE: Corner of holes may have a small radii as required for manufacturing.  
 To maintain KEES' policy of continuous product improvement, we reserve the right to change prices, specifications, ratings or dimensions without notice or obligation.

|                   |  |                 |                 |
|-------------------|--|-----------------|-----------------|
| <b>Project</b>    |  | <b>Location</b> |                 |
| <b>Engineer</b>   |  | <b>Dwg. No.</b> | <b>SD-SR025</b> |
| <b>Architect</b>  |  | <b>Date</b>     | <b>04/09</b>    |
| <b>Contractor</b> |  |                 |                 |



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**PATTERN SR025**

1/4" ROUND HOLES, 3/8" O.C., STRAIGHT PATTERN

35% OPEN

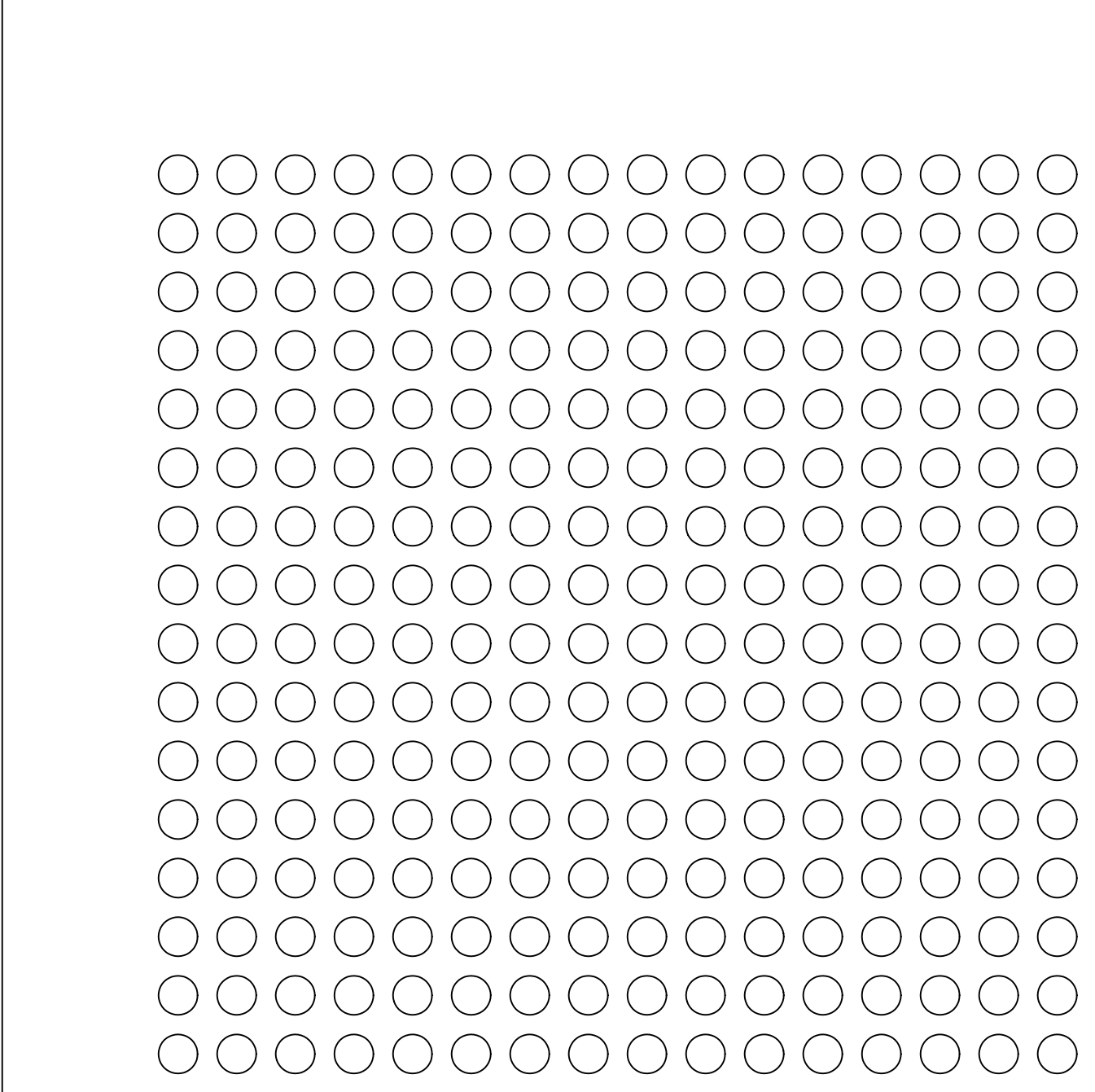
| NO. OF HOLES | W or H INCHES | NO. OF HOLES | W or H INCHES | NO. OF HOLES | W or H INCHES | NO. OF HOLES | W or H INCHES | NO. OF HOLES | W or H INCHES |
|--------------|---------------|--------------|---------------|--------------|---------------|--------------|---------------|--------------|---------------|
| 51           | 19.000        | 106          | 39.625        | 161          | 60.250        | 216          | 80.875        | 271          | 101.500       |
| 52           | 19.375        | 107          | 40.000        | 162          | 60.625        | 217          | 81.250        | 272          | 101.875       |
| 53           | 19.750        | 108          | 40.375        | 163          | 61.000        | 218          | 81.625        | 273          | 102.250       |
| 54           | 20.125        | 109          | 40.750        | 164          | 61.375        | 219          | 82.000        | 274          | 102.625       |
| 55           | 20.500        | 110          | 41.125        | 165          | 61.750        | 220          | 82.375        | 275          | 103.000       |
| 56           | 20.875        | 111          | 41.500        | 166          | 62.125        | 221          | 82.750        | 276          | 103.375       |
| 57           | 21.250        | 112          | 41.875        | 167          | 62.500        | 222          | 83.125        | 277          | 103.750       |
| 58           | 21.625        | 113          | 42.250        | 168          | 62.875        | 223          | 83.500        | 278          | 104.125       |
| 59           | 22.000        | 114          | 42.625        | 169          | 63.250        | 224          | 83.875        | 279          | 104.500       |
| 60           | 22.375        | 115          | 43.000        | 170          | 63.625        | 225          | 84.250        | 280          | 104.875       |
| 61           | 22.750        | 116          | 43.375        | 171          | 64.000        | 226          | 84.625        | 281          | 105.250       |
| 62           | 23.125        | 117          | 43.750        | 172          | 64.375        | 227          | 85.000        | 282          | 105.625       |
| 63           | 23.500        | 118          | 44.125        | 173          | 64.750        | 228          | 85.375        | 283          | 106.000       |
| 64           | 23.875        | 119          | 44.500        | 174          | 65.125        | 229          | 85.750        | 284          | 106.375       |
| 65           | 24.250        | 120          | 44.875        | 175          | 65.500        | 230          | 86.125        | 285          | 106.750       |
| 66           | 24.625        | 121          | 45.250        | 176          | 65.875        | 231          | 86.500        | 286          | 107.125       |
| 67           | 25.000        | 122          | 45.625        | 177          | 66.250        | 232          | 86.875        | 287          | 107.500       |
| 68           | 25.375        | 123          | 46.000        | 178          | 66.625        | 233          | 87.250        | 288          | 107.875       |
| 69           | 25.750        | 124          | 46.375        | 179          | 67.000        | 234          | 87.625        | 289          | 108.250       |
| 70           | 26.125        | 125          | 46.750        | 180          | 67.375        | 235          | 88.000        | 290          | 108.625       |
| 71           | 26.500        | 126          | 47.125        | 181          | 67.750        | 236          | 88.375        | 291          | 109.000       |
| 72           | 26.875        | 127          | 47.500        | 182          | 68.125        | 237          | 88.750        | 292          | 109.375       |
| 73           | 27.250        | 128          | 47.875        | 183          | 68.500        | 238          | 89.125        | 293          | 109.750       |
| 74           | 27.625        | 129          | 48.250        | 184          | 68.875        | 239          | 89.500        | 294          | 110.125       |
| 75           | 28.000        | 130          | 48.625        | 185          | 69.250        | 240          | 89.875        | 295          | 110.500       |
| 76           | 28.375        | 131          | 49.000        | 186          | 69.625        | 241          | 90.250        | 296          | 110.875       |
| 77           | 28.750        | 132          | 49.375        | 187          | 70.000        | 242          | 90.625        | 297          | 111.250       |
| 78           | 29.125        | 133          | 49.750        | 188          | 70.375        | 243          | 91.000        | 298          | 111.625       |
| 79           | 29.500        | 134          | 50.125        | 189          | 70.750        | 244          | 91.375        | 299          | 112.000       |
| 80           | 29.875        | 135          | 50.500        | 190          | 71.125        | 245          | 91.750        | 300          | 112.375       |
| 81           | 30.250        | 136          | 50.875        | 191          | 71.500        | 246          | 92.125        | 301          | 112.750       |
| 82           | 30.625        | 137          | 51.250        | 192          | 71.875        | 247          | 92.500        | 302          | 113.125       |
| 83           | 31.000        | 138          | 51.625        | 193          | 72.250        | 248          | 92.875        | 303          | 113.500       |
| 84           | 31.375        | 139          | 52.000        | 194          | 72.625        | 249          | 93.250        | 304          | 113.875       |
| 85           | 31.750        | 140          | 52.375        | 195          | 73.000        | 250          | 93.625        | 305          | 114.250       |
| 86           | 32.125        | 141          | 52.750        | 196          | 73.375        | 251          | 94.000        | 306          | 114.625       |
| 87           | 32.500        | 142          | 53.125        | 197          | 73.750        | 252          | 94.375        | 307          | 115.000       |
| 88           | 32.875        | 143          | 53.500        | 198          | 74.125        | 253          | 94.750        | 308          | 115.375       |
| 89           | 33.250        | 144          | 53.875        | 199          | 74.500        | 254          | 95.125        | 309          | 115.750       |
| 90           | 33.625        | 145          | 54.250        | 200          | 74.875        | 255          | 95.500        | 310          | 116.125       |
| 91           | 34.000        | 146          | 54.625        | 201          | 75.250        | 256          | 95.875        | 311          | 116.500       |
| 92           | 34.375        | 147          | 55.000        | 202          | 75.625        | 257          | 96.250        | 312          | 116.875       |
| 93           | 34.750        | 148          | 55.375        | 203          | 76.000        | 258          | 96.625        | 313          | 117.250       |
| 94           | 35.125        | 149          | 55.750        | 204          | 76.375        | 259          | 97.000        | 314          | 117.625       |
| 95           | 35.500        | 150          | 56.125        | 205          | 76.750        | 260          | 97.375        | 315          | 118.000       |
| 96           | 35.875        | 151          | 56.500        | 206          | 77.125        | 261          | 97.750        | 316          | 118.375       |
| 97           | 36.250        | 152          | 56.875        | 207          | 77.500        | 262          | 98.125        | 317          | 118.750       |
| 98           | 36.625        | 153          | 57.250        | 208          | 77.875        | 263          | 98.500        | 318          | 119.125       |
| 99           | 37.000        | 154          | 57.625        | 209          | 78.250        | 264          | 98.875        | 319          | 119.500       |
| 100          | 37.375        | 155          | 58.000        | 210          | 78.625        | 265          | 99.250        |              |               |
| 101          | 37.750        | 156          | 58.375        | 211          | 79.000        | 266          | 99.625        |              |               |
| 102          | 38.125        | 157          | 58.750        | 212          | 79.375        | 267          | 100.000       |              |               |
| 103          | 38.500        | 158          | 59.125        | 213          | 79.750        | 268          | 100.375       |              |               |
| 104          | 38.875        | 159          | 59.500        | 214          | 80.125        | 269          | 100.750       |              |               |
| 105          | 39.250        | 160          | 59.875        | 215          | 80.500        | 270          | 101.125       |              |               |



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**DECORATIVE STAMPED GRILLE HOLE PATTERN**  
**PATTERN SR025 - ROUND, STRAIGHT**  
**FULL SCALE**



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