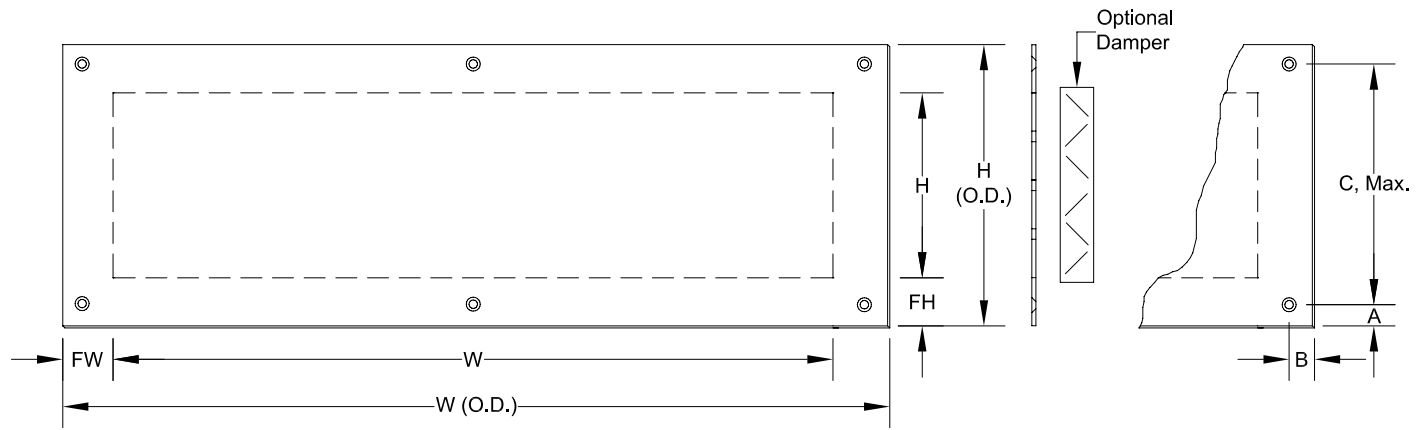


PATTERN DI100 & DI100P ARCHITECTURAL STAMPED GRILLE



PATTERN DI100 & DI100P (WITH PARTIAL HOLES)

1" DIAMOND or CAMELOT								64% OPEN					
NO. OF HOLES	W or H INCHES	NO. OF HOLES	W or H INCHES	NO. OF HOLES	W or H INCHES	NO. OF HOLES	W or H INCHES	NO. OF HOLES	W or H INCHES	NO. OF HOLES	W or H INCHES	NO. OF HOLES	W or H INCHES
1	1.338	11	19.018	21	36.698	31	54.378	41	72.058	51	89.738	61	107.418
2	3.106	12	20.786	22	38.466	32	56.146	42	73.826	52	91.506	62	109.186
3	4.874	13	22.554	23	40.234	33	57.914	43	75.594	53	93.274	63	110.954
4	6.642	14	24.322	24	42.002	34	59.682	44	77.362	54	95.042	64	112.722
5	8.410	15	26.090	25	43.770	35	61.450	45	79.130	55	96.810	65	114.490
6	10.178	16	27.858	26	45.538	36	63.218	46	80.898	56	98.578	66	116.258
7	11.946	17	29.626	27	47.306	37	64.986	47	82.666	57	100.346	67	118.026
8	13.714	18	31.394	28	49.074	38	66.754	48	84.434	58	102.114	68	119.794
9	15.482	19	33.162	29	50.842	39	68.522	49	86.202	59	103.882		
10	17.250	20	34.930	30	52.610	40	70.290	50	87.970	60	105.650		

Qty.	O.D. Size W x H	Duct Size W x H	Pattern Size W x H	No. of Patterns W x H	Material	Thickness

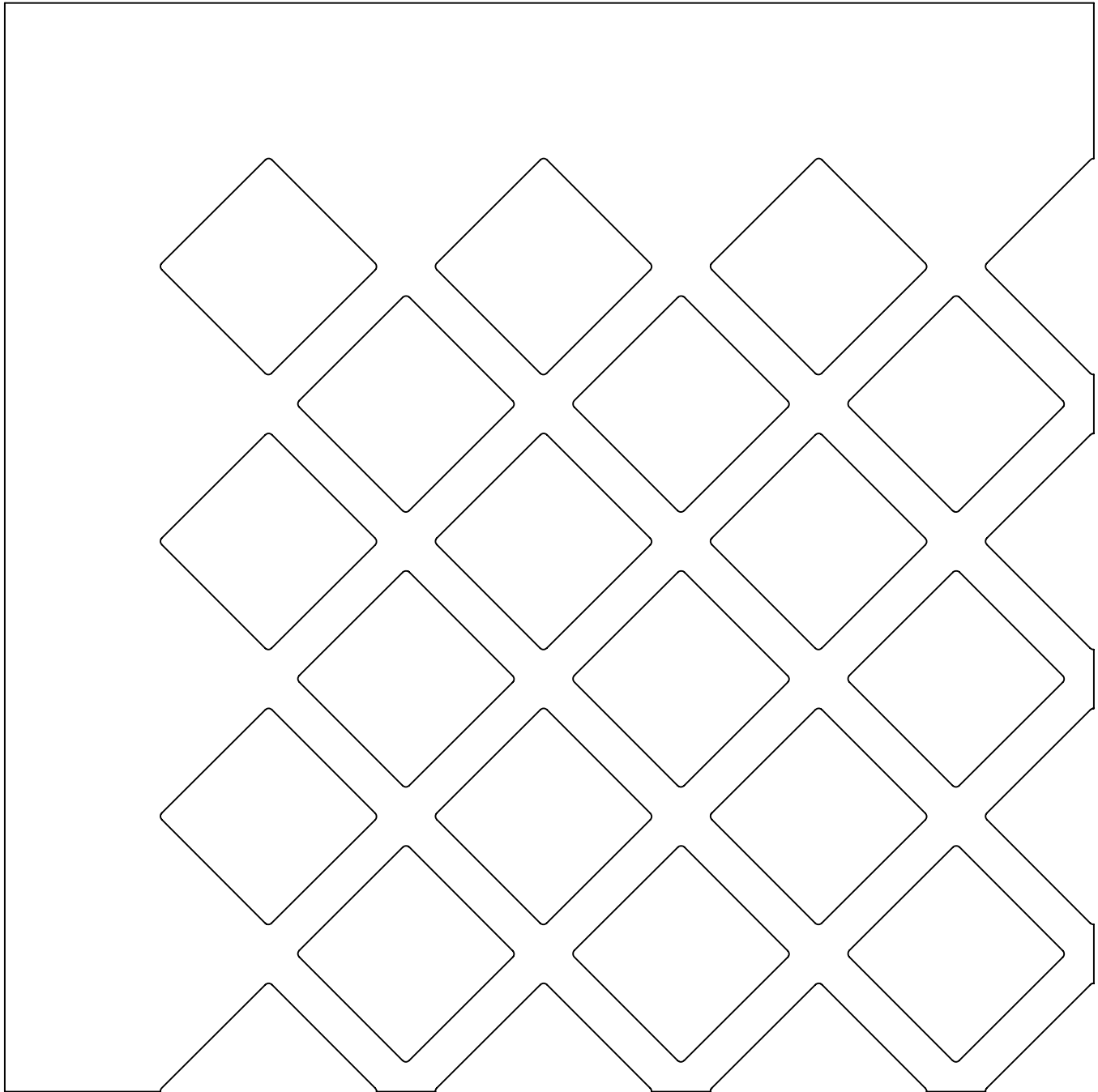
Minimum Flange Allowed "F"	Actual "F"		Mounting Holes				Mounting Option	Finish	O.B.D.	Tag
	FW	FH	A & B	C	No. Holes					

SCREW SIZE: #8 x 1", #10 x 1-1/2", Other _____
HEAD STYLE: Flat Head Phillips Flat Head Slotted Pan Head Phillips Other _____
SCREW MATERIAL: Steel Stainless Brass Bronze **SCREW FINISH:** Mill Mill, Lacquered As Grille Painted
 Mill, Oxidized & Lacquered
 NOTE: Corner of holes may have a small radii as required for manufacturing.
 To maintain KEES' policy of continuous product development, we reserve the right to change prices, specifications, ratings and dimensions without notice or obligation.

Project		Location	
Engineer		Dwg. No.	SD-DI100
Architect		Date	12/13
Contractor			

KEES INCORPORATED
 400 S. Industrial Dr.
 Elkhart Lake, WI 53020
 Phone: (920) 876-3391
 Fax: (920) 876-3065
 Website: www.kees.com

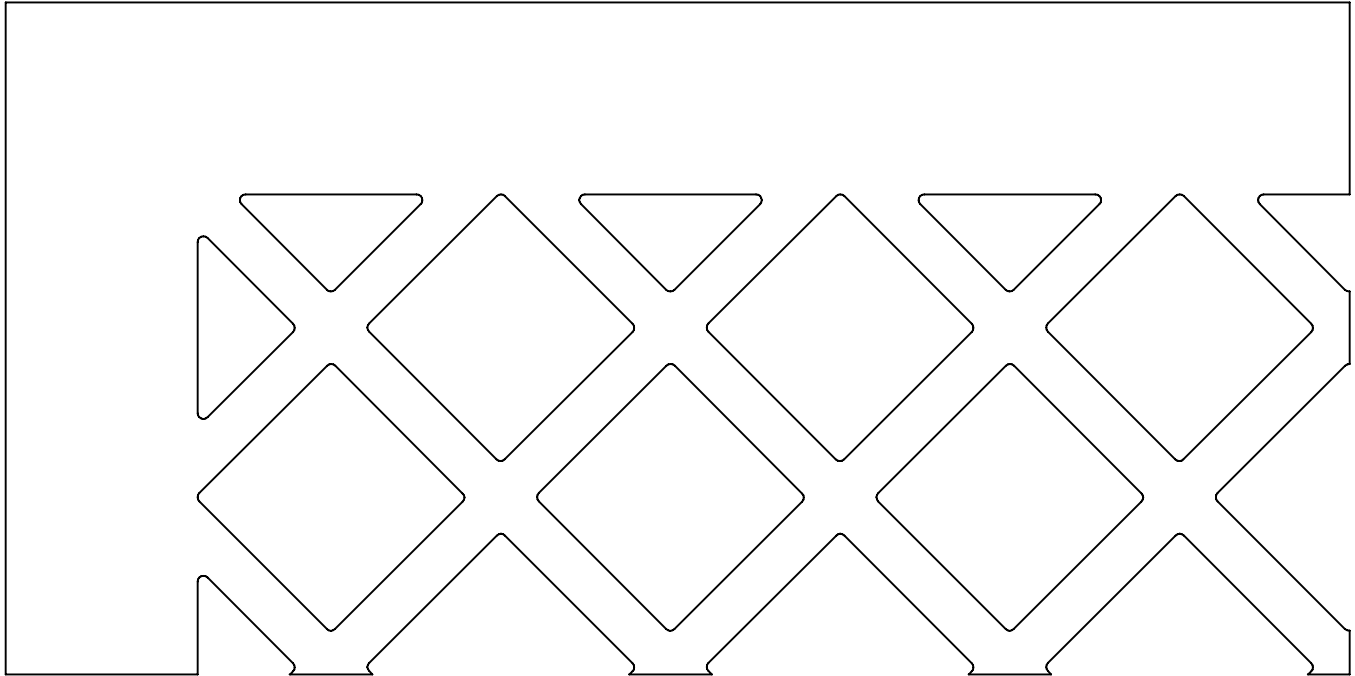
DECORATIVE STAMPED GRILLE HOLE PATTERN
PATTERN DI100 - DIAMOND or CAMELOT
FULL SCALE



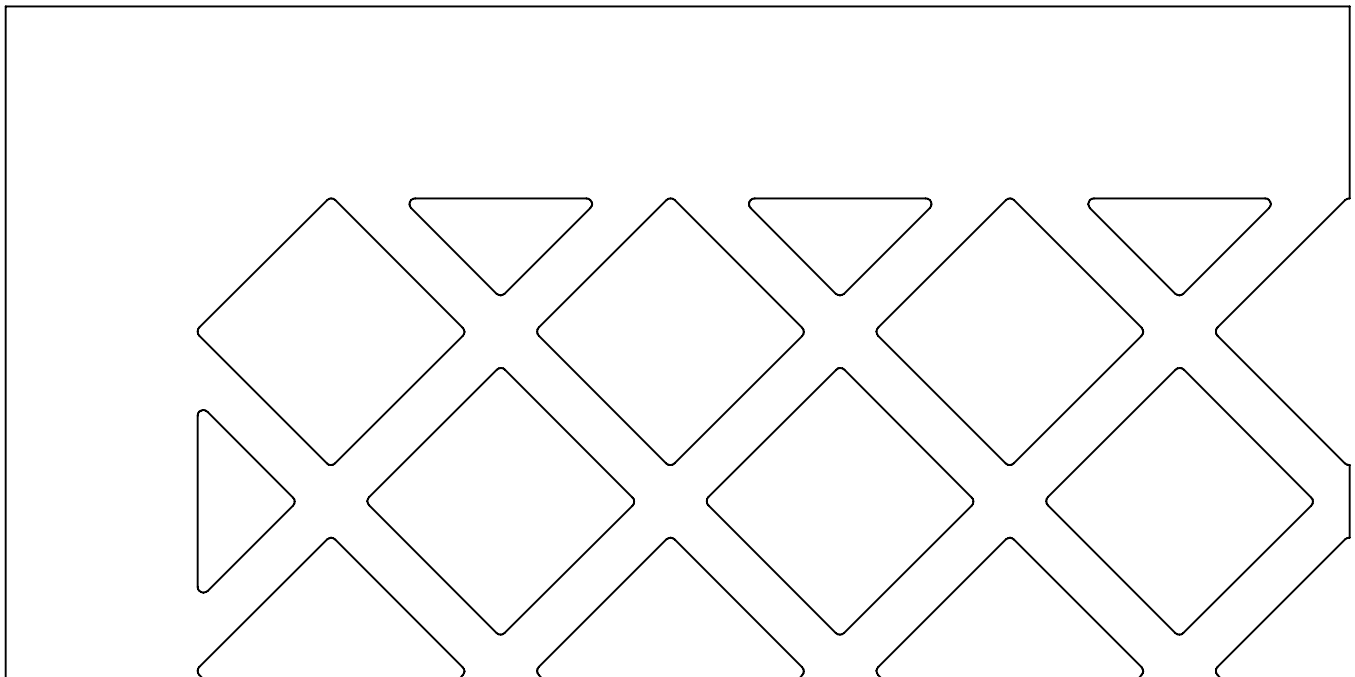
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DECORATIVE STAMPED GRILLE HOLE PATTERN
PATTERN DI100P -
DIAMOND or CAMELOT WITH PARTIAL HOLES
FULL SCALE



STANDARD PATTERN



ALTERNATE PATTERN



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