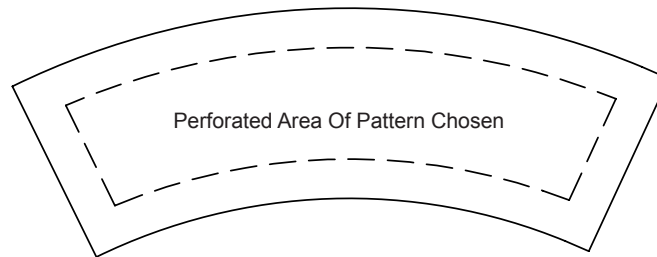
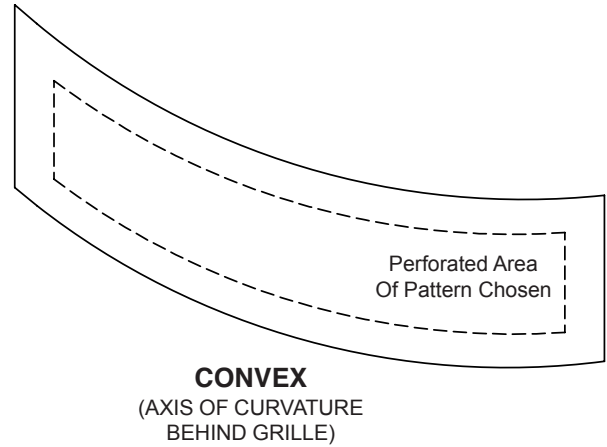
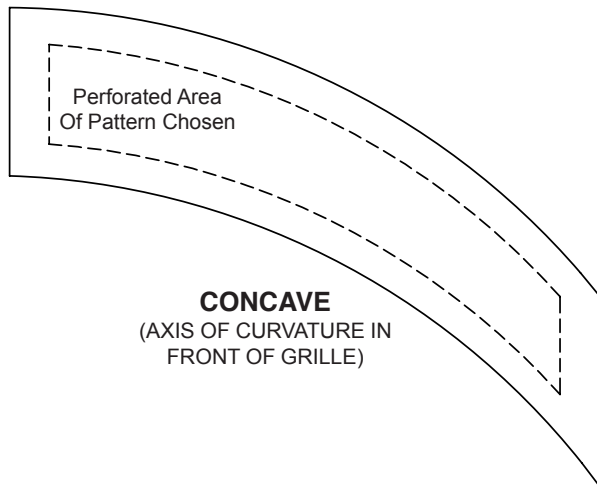



# ARCHITECTURAL STAMPED AND LATTICE GRILLES

## STAMPED GRILLES ARE AVAILABLE IN CURVILINEAR SHAPES

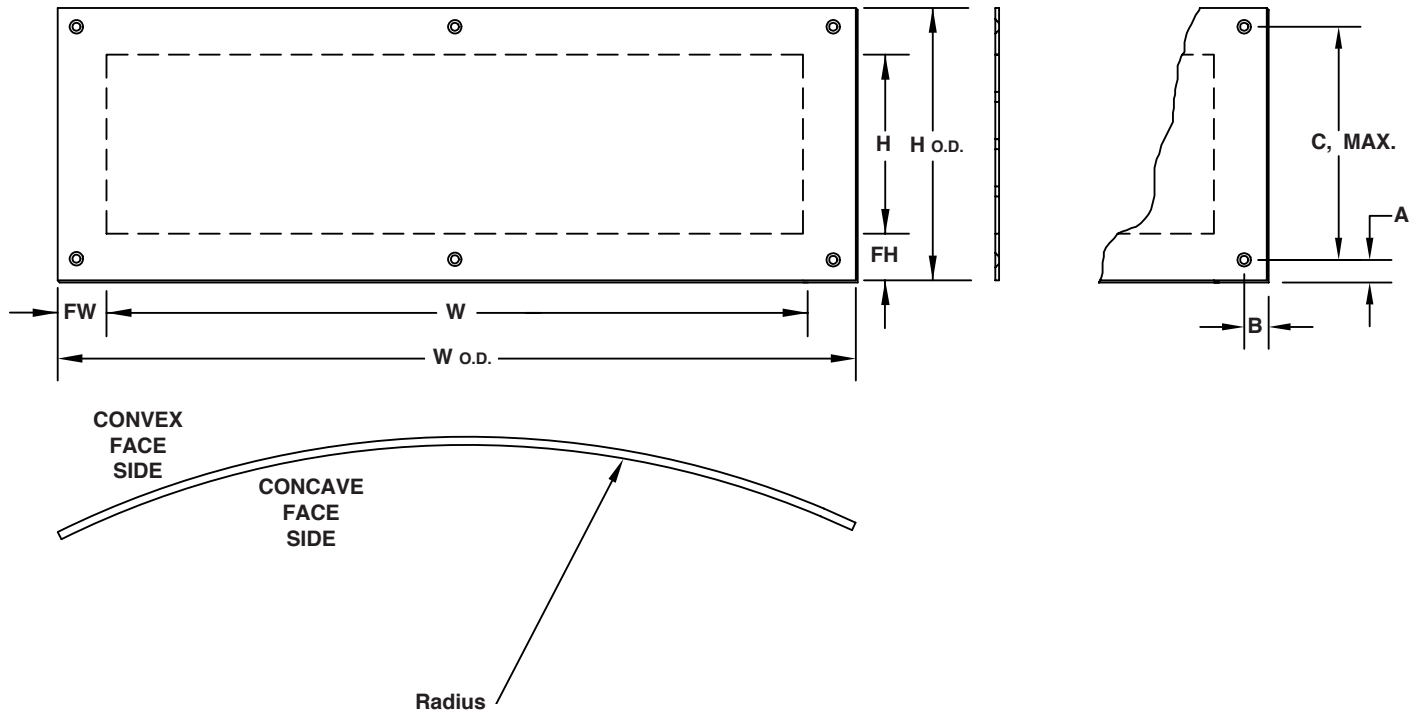


<b>Project</b>		<b>Location</b>		
<b>Engineer</b>				
<b>Architect</b>		<b>Dwg. No.</b>	<b>SD-CSTG</b>	
<b>Contractor</b>		<b>Date</b>	<b>12/05</b>	



**KEES INCORPORATED**  
 400 S. Industrial Dr.  
 Elkhart Lake, WI 53020  
 Phone: (920) 876-3391  
 Fax: (920) 876-3065  
 Website: www.kees.com

# STAMPED GRILLE - CONCAVE OR CONVEX



Before Rolling to Radius


Qty.	O.D. Size W x H	Perf. W x H Or (Duct Size)	Radius	Material And Gauge	Pattern Size	No. Of Patterns W x H

Minimum Flange "F"	Actual "F"		Mounting Hole Location		Mounting	Finish	Curvature		Tag
	FW	FH	A & B	C, Max.			Type	W or H	

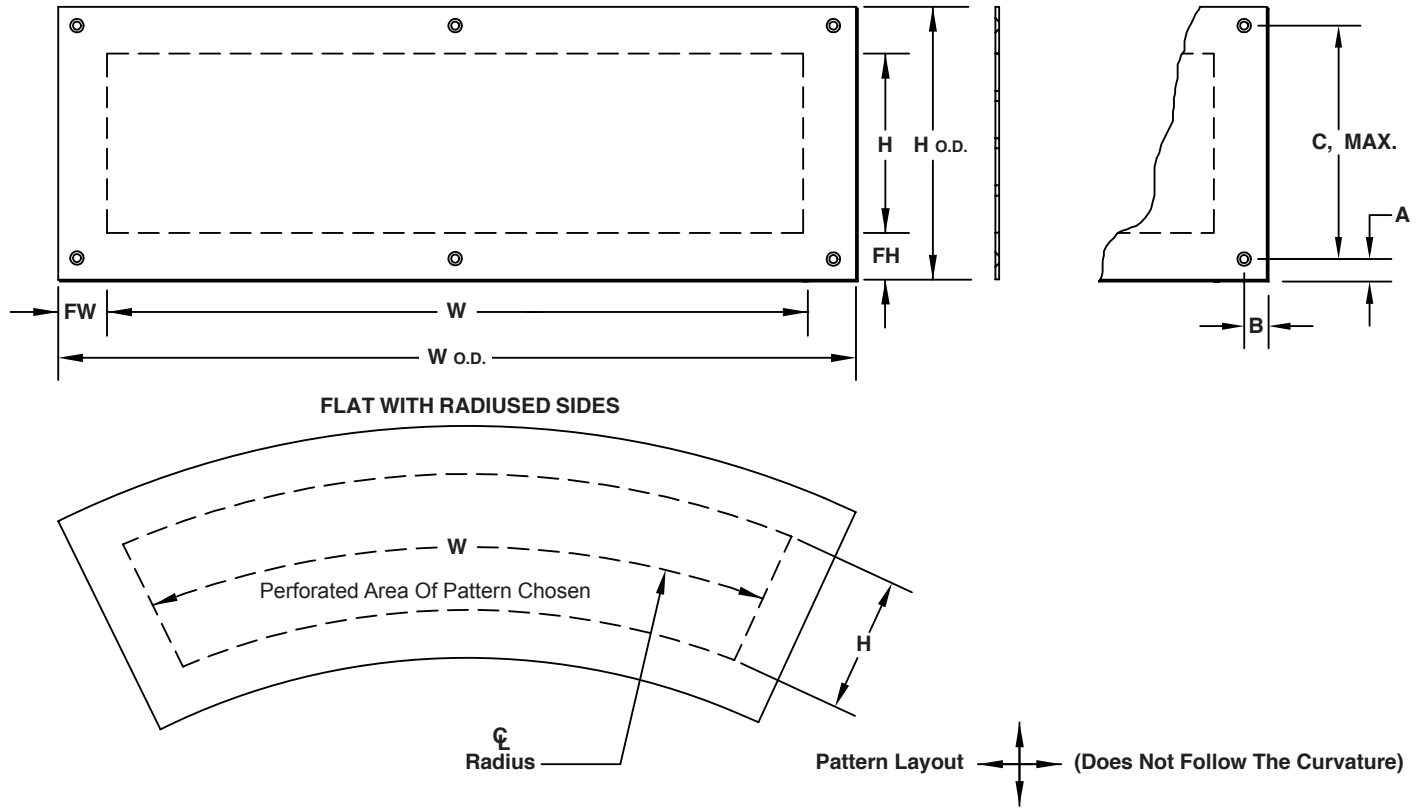
**SCREW SIZE:**  #8 x 1",  #10 x 1-1/2",  Other \_\_\_\_\_  
**HEAD STYLE:**  Flat Head Phillips  Flat Head Slotted  Pan Head Phillips  Other \_\_\_\_\_  
**SCREW MATERIAL:**  Steel  Stainless  Brass  Bronze **SCREW FINISH:**  Mill  Mill, Lacquered  As Grille  Painted  
 Mill, Oxidized & Lacquered

NOTE: Corner of holes may have a small radii as required for manufacturing.  
 \* Welding of damper to back of grille will result in minor, but visible, distortion of the faceplate and the damper operator may be behind a fret.

To maintain KEES' policy of continuous product improvement, we reserve the right to change prices, specifications, ratings or dimensions without notice or obligation.

<b>Project</b>				<b>Location</b>		
<b>Engineer</b>				<b>Dwg. No.</b>	<b>SD-CSTG</b>	 <b>KEES INCORPORATED</b> 400 S. Industrial Dr. Elkhart Lake, WI 53020 Phone: (920) 876-3391 Fax: (920) 876-3065 Website: www.kees.com
<b>Architect</b>			<b>Date</b>			
<b>Contractor</b>						

# STAMPED GRILLE - FLAT WITH RADIUSED SIDES




Qty.	O.D. Size W x H	Perf. W x H Or (Duct Size)	☉ Radius	Material And Gauge	Pattern

Minimum Flange "F"	Actual "F"		Mounting Hole Location		Mounting	Finish	Tag
	FW	FH	A & B	C, Max.			

**SCREW SIZE:**  #8 x 1",  #10 x 1-1/2",  Other \_\_\_\_\_  
**HEAD STYLE:**  Flat Head Phillips  Flat Head Slotted  Pan Head Phillips  Other \_\_\_\_\_  
**SCREW MATERIAL:**  Steel  Stainless  Brass  Bronze **SCREW FINISH:**  Mill  Mill, Lacquered  As Grille  Painted  
 Mill, Oxidized & Lacquered

NOTE: Corner of holes may have a small radii as required for manufacturing.  
 \* Welding of damper to back of grille will result in minor, but visible, distortion of the faceplate and the damper operator may be behind a fret.  
 To maintain KEES' policy of continuous product improvement, we reserve the right to change prices, specifications, ratings or dimensions without notice or obligation.

<b>Project</b>				<b>Location</b>		
<b>Engineer</b>				 <b>KEES INCORPORATED</b> 400 S. Industrial Dr. Elkhart Lake, WI 53020 Phone: (920) 876-3391 Fax: (920) 876-3065 Website: www.kees.com		
<b>Architect</b>			<b>Dwg. No.</b>		<b>SD-CSTG</b>	
<b>Contractor</b>			<b>Date</b>	<b>12/05</b>		